

# STANDARD SAFETY EQUIPMENT COMPANY

## STASAFE® PATCH KIT

### User Instructions

*The StaSafe® patching kit is intended for use as a field repair option. This patching kit has NOT been evaluated against various chemical hazards and challenges that can occur in the field. Standard Safety Equipment Company recommends the end-user perform individual field-testing on repaired garments against actual conditions and environments. The end-user shall be responsible for determining whether this patching kit will be suitable for his needs.*

*Once the integrity of the garment has been compromised, the only way to completely insure its restoration is to return the garment to Standard Safety Equipment Company for evaluation and/or repair.*

#### **CAUTION**

- Thoroughly decontaminate and clean the surface of the area to be repaired. It must be free of grease and oils.
- Recommended for use when rips or cuts are not more than 1" long or 3/8" diameter.

#### **PROCEDURE FOR REPAIR**

1. Cut a patch, from the fabric supplied in the kit, at least 1/2" larger on all sides than the section for repair. The patch should not exceed 2" in diameter.
2. Apply a generous amount of adhesive to both the repair surface and back side of the patch.
3. Apply even pressure to the patch for at least fifteen (15) minutes or until adequate bond has been achieved.
4. Apply an additional bead of the adhesive around the outside edge of the patch.
5. Allow the repair to cure in a warm, dry, well-ventilated area. The adhesive should be fully cured within 24 – 48 hours.
6. Inspect patched repair area for loose or lifting edges and repeat the above steps as necessary.



Providing Quality Safety Products Since 1921

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